

# TKB **SBQ TYPE** STENCIL FILM

The ultimate direct stencil film quite easy to make precision stencil without complexity equipment and many operation



## ► Features

- Achieves high resolution (50 $\mu$  fine line resolution)
- Emulsion pasting brings out the advantages of the direct method (printing resistance and solvent resistance).
- It can be stored for a long time (1 year or more in the Film / PS plate).

## ► How to paste

### Film pasting by emulsion application

- Paste Emulsion KBS-624(Add a photosensitizer in advance, stir and then filter and defoam)
- Apply emulsion  
(once the printing surface) → (once on the squeegee surface) → (paste the film on the printing surface)
- Be careful of static electricity and dust when pasting. (Too much pressure on the film can cause defects.)

### Film pasting by water application

- Degrease the mesh with a cleaning agent.
- Rinse both sides thoroughly with water.
- After draining the water, use an empty bucket to attach the film.
- Squeeze with the tip of the bucket 2-3 times.
- Be careful of static electricity and dust when pasting. (Too much pressure on the film can cause defects.)

## ► Film thickness and proper exposure time after pasting

### White Mesh(TKB type)

Mesh Count	Emulsion Thickness				
	20 $\mu$	30 $\mu$	50 $\mu$	65 $\mu$	80 $\mu$
100T	35	40	50	58	70
120T	35	40	50	58	65
150T	30	35	45	53	60

### Yellow Mesh(TKB type)

Mesh Count	Emulsion Thickness				
	3 $\mu$	5 $\mu$	8 $\mu$	13 $\mu$	18 $\mu$
255T	13	16	20	27	28
305T	12	15	18	22	25
355S	12	14	16	19	22

- Caution : The above exposure time is for reference only.
- Light source : Metal halide 3KW / Distance 80cm Unit: Millijoule / UV integrated amount

## ► Manufacturing standard

Film Type	TKB type-Blue(SBQ Type)
Emulsion thickness	12、15、20、25、35、50、75、100 $\mu$
Roll Width	640mm、1040mm
Paste Emulsion	KBS-624

- The parts in red are custom-made products
- Emulsion film thickness and sheet size can be manufactured upon consultation.

